

## DELTA-PROTEKT® VH 318 GZ

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DELTA-PROTEKT® VH 318 GZ is a topcoat for a zinc flake basecoat. In a system made of basecoat + topcoat, it is responsible for multifunctional characteristics such as a defined coefficient of friction window, resistance to media, colouring etc. Additionally, it can enhance the corrosion protection properties of the basecoat. The DELTA-PROTEKT® VH 318 GZ is applied via a non-electrolytic application technique directly onto the substrate (part). The zinc flake technique is described in the standards DIN EN ISO 10683 and DIN EN ISO 13858. The application technology can vary according to the dimension and weight of the part; e.g. small parts are usually coated as dip-spin, bigger parts are usually spray coated. All Dörken MKS products have always been free of harmful heavy metals such as chromium VI. As there is no hydrogen involved during the application process, there is no danger of application-related hydrogen-induced stress corrosion cracking.

## CATEGORY



VH-Topcoat

## REQUIREMENTS

### Corrosion resistance

- enhances the corrosion protection of the basecoat

### Special features

- inorganic
- water-based
- integrated lubricant
- gaugeability

### Defined coefficient of friction window

- K-factor = 0,18-0,21 (MS 611-14)

### Media resistance

- fulfils chemical resistance against operating fluids according to DIN EN ISO 2812

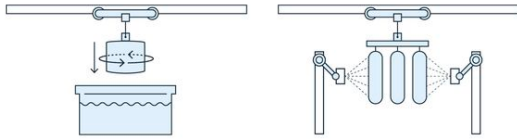
### Resistance against

- Corrosion resistance
- Media resistance
- Defined coefficient of friction window

### Surface / Substrate

- zinc flake basecoat
- extreme thin layers of 1-3 µm possible
- Even layer construction possible.
- The technical feasibility depends on pretreatment and individual characteristics of each material.

## Application technology



dip-spin

spray

## Legal conditions

- meets the EU End-of-Life Vehicle Directive 2000/53/EC
- meets the RoHS 2 guidelines (also known as EU Directive on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment 2002/95/EC)
- meets the REACH requirements

## Contact Person

- Emre Kocak

## SELECTION OF SUITABLE PARTS

### Advised parts



Metrical threaded  
bolts >M16

Metrical threaded  
bolts M2-M16

Non metrical  
threaded parts

Nuts

## SPECIFICATIONS

Hyundai-Kia - MS 619-08